

## NOTES:

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  1. TANK IS MANUFACTURED FROM POLYETHYLENE (PE) OR CROSSLINK PE (XLPE).

  2. RATING FOR STORING LIQUIDS WITH A SPECIFIC GRAVITY (DENSITY) OF 1.9SG.

  3. ALL TANK DIMENSIONS ARE SUBJECT TO A +/-3% TOLERENCE.

  4. ALL EXTERNAL PIPING AND ACCESSORIES MUST BE FULLY SUPPORTED AND FLEXIBLE TO AVOID STRESSING THE TANK.

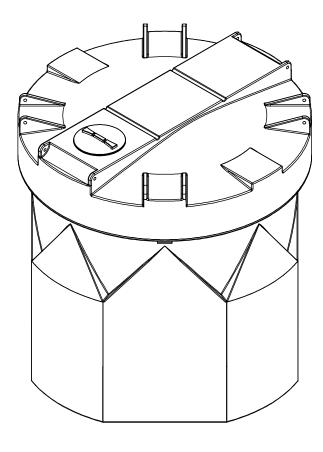
  5. FITTING GASKETS AVAILABLE IN EPDM OR VITON.

  6. TANK MUST BE PROPERLY VENTED TO PREVENT PRESSURE OR VACUUM FROM DEVELOPING AS THE TANK IS FILLING OR EMPTYING.

  7. STANDARD LID IS 15" NON-VENTED OR VENTED LID, ALSO AVAILABLE IN 21" VENTED OR NON-VENTED.

- NON-VENTED.
- 8. TANK IS MANUFACTURED TO ASTM-D-1998 STANDARD 9. BOTTOM OUTLET FITTING MAY ONLY BE INSTALLED ON A FITTING FLAT LOCATED AT 0°, 90°,180° OR 270°.
- 10. CONTAINMENT TANK IS 1.5SG PE AS STANDARD.

| MATERIALS LIST |                           |       |  |  |
|----------------|---------------------------|-------|--|--|
| ITEMS          | DESCRIPTION               | NOTES |  |  |
| Α              | DCT-1602 PRIMARY TANK     |       |  |  |
| В              | DCT-1602 CONTAINMENT TANK |       |  |  |
| С              | 15" THREADED LID          |       |  |  |
|                |                           |       |  |  |



| REV                 | DATE |           | DESCRIPTION        | BY | APPD | REVD |
|---------------------|------|-----------|--------------------|----|------|------|
|                     |      |           | REVISIONS          |    |      |      |
| CUST                | OMER |           |                    |    |      |      |
|                     |      |           |                    |    |      |      |
| TITLE               |      |           | ACO JOB NO:        |    |      |      |
| 1600 IG DOUBLE WALL |      | IBLE WALL | PURCHASE ORDER NO: |    |      |      |

| TITLE | ACO JOB NO:            |
|-------|------------------------|
|       | PURCHASE ORDER NO:     |
| TANK  | PURCHASER'S EQUIP. NO: |

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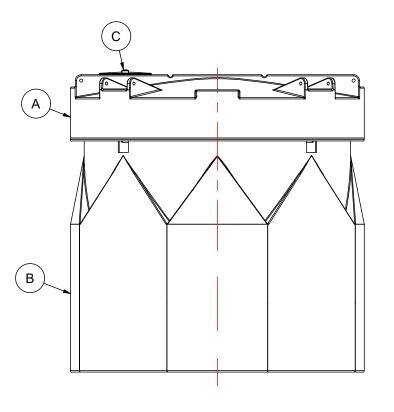
ENGINEERS SEAL

## ACO CONTAINER SYSTEMS DIVISION OF ROTOPLAST INC.

| ACO CONTAINER SYSTEMS      | DESIGNED |          |
|----------------------------|----------|----------|
| DIVISION OF ROTOPLAST INC. | DRAWN    | WM       |
| 794 MCKAY RD.              | CHECKED  |          |
| PICKERING, ONTARIO, CANADA | APPROVED |          |
| TEL. 905-683-8222          | SCALE    | N.T.S.   |
| FAX 905-683-2969           | DATE     | 30-03-16 |
| DCT-160                    | )2       | REV 0    |

| )5" |       |    | A  |
|-----|-------|----|--|
|     | -,,86 | 80 | B  |
|     |       |    | 90" INSIDE TANK O.D.  102" OUTSIDE TANK O.D. |





SIDE VIEW